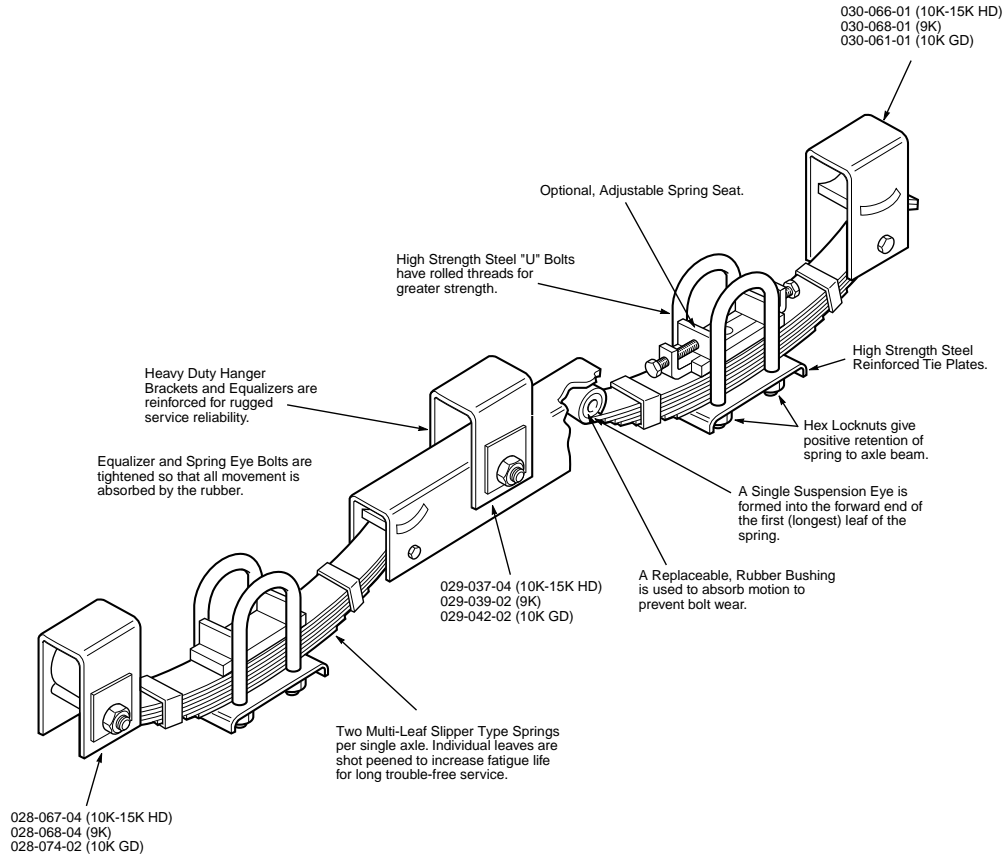


Dexter Axle Suspension System



Cross Frame Hanger Reinforcement

CROSS FRAME REINFORCEMENT BETWEEN SPRING AND EQUALIZER HANGER BRACKETS ASSURES FULL LOAD CARRYING CAPABILITY OF THE AXLE MOUNTED STRUCTURE.

STANDARD THREE INCH STRUCTURAL CHANNEL IS SUGGESTED FOR REINFORCEMENT MEMBERS.

WELDS SHALL BE AS INDICATED.

RECOMMENDED HANGER WELDING PROCEDURE

WELD AROUND CORNER AS SHOWN

